

## MSG 046 - BLUE FD05 MGM DEACT 4 REFORM ALTERED

In Place of MGM DEACT 4 step 2 (pg 1-15 in MGM EOC), perform the following steps:

1. 

MGM

  
Select 'Shutdown' / 'Reform 1'  

Reform 1

  
In 'Crusher motor steps to move' entry box, type "140000" steps  
In 'Volume' entry box, type "5" cc  
Select 'OK'  
√ 'Task Completed' appears before continuing (3 min)  
Select 'OK'
2. 

MGM

  
Select 'Shutdown' / 'Reform 1'  

Reform 1

  
In 'Crusher motor steps to move' entry box, type "140000" steps  
In 'Volume' entry box, type "5" cc  
Select 'OK'  
√ 'Task Completed' appears before continuing (3 min)  
Select 'OK'
3. 

MGM

  
Select 'Shutdown' / 'Reform 1'  

Reform 1

  
In 'Crusher motor steps to move' entry box, type "140000" steps  
In 'Volume' entry box, type "10" cc  
Select 'OK'  
√ 'Task Completed' appears before continuing (3 min)  
Select 'OK'
4. 

MGM

  
Select 'Shutdown' / 'Reform 1'  

Reform 1

  
In 'Crusher motor steps to move' entry box, type "140000" steps  
In 'Volume' entry box, type "15" cc  
Select 'OK'  
√ 'Task Completed' appears before continuing (3 min)  
Select 'OK'
5. 

MGM

  
Select 'Shutdown' / 'Reform 1'  

Reform 1

  
√ 'Crusher motor steps to move' = Motor Steps: CRSR value in MGM window  
In 'Volume' entry box, type "15" cc  
Select 'OK'  
√ 'Task Completed' appears before continuing (3 min)  
Select 'OK'